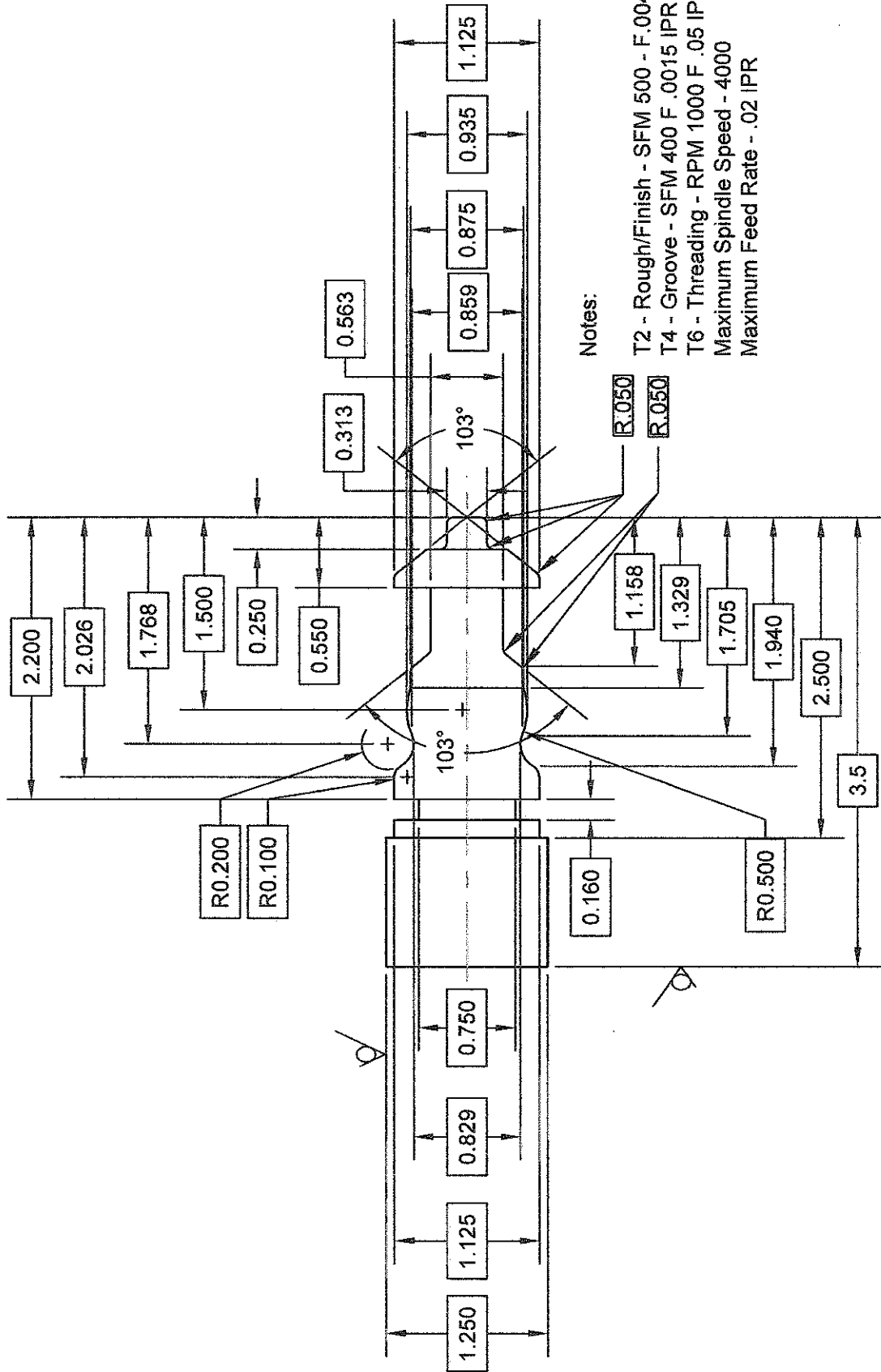


SkillsUSA

2010 Contest Projects

CNC Turning

Click the “Print this Section” button above to automatically print the specifications for this contest. Make sure your printer is turned on before pressing the button.



Notes:

T2 - Rough/Finish - SFM 500 - F.004 IPR - DOC .04
 T4 - Groove - SFM 400 F.0015 IPR DOC .03
 T6 - Threading - RPM 1000 F.05 IPR DOC .033
 Maximum Spindle Speed - 4000
 Maximum Feed Rate - .02 IPR

Scale		Gen. Tol.		CNC Lathe	
NTS		±0.004 Angles ±0.5°		SkillsUSA	
Date: 6-20-10		Material: 6061 Aluminum Ø1-1/4"x3 1/2"			
		Description			
		Lathe Project I			
		Project		CNC Lathe Test I	
		Test ID#		032525.75.01	

